



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3067-1

Job Sheet 177224



Part No: D3067-1

Job Qty: 120 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/13/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A IPP: 03.01.21 Remove step 6 (Deburr) KJ IPP Rev:B Now on Water jet 06-06-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	120 Ea		5/13/18	0.00	0.00	Start Up Waterjet		18/05/18 SC
100	Waterjet	120 pcs		5/13/18	0.00	1.59	Waterjet1		18/05/18 SC
120	QC	120 pcs		5/13/18	0.00	0.00	QC8		18/05/18 SC
130	Brake NC	120 pcs		5/13/18	0.00	0.95	Brake NC 1		SB
140	QC	120 pcs		5/13/18	0.00	0.00	QC5		RB
150	Packaging	120 pcs		5/13/18	0.00	0.00	Packaging3 Large Fab		DC 2018-05-24
160	QC21-SA	120 Ea		5/13/18	0.00	0.00	QC21		DAS 21 9-30

Part Op 100 - 1-Cut as per Dwg D3067
Descriptions: 130 - Bend as per Dwg D3067
150 - *** STOCK IN STEP CELL ***

MAY 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	7.5000 sf (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.063	8	26	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches ± 0.010	2.910 2.890	2.90	
2	End Plate	2.749inches ± 0.010	2.759 2.739	2.75	

Plex 5/8/18 1:48 PM dart.leroux,jason

2018-02-24

DART
AEROSPACE

Container No: S069554

Part: D3067-1

Job No: 177224

Serial No/Batch: S069554

Revision:

Inspector:

Date: 06/08/18

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